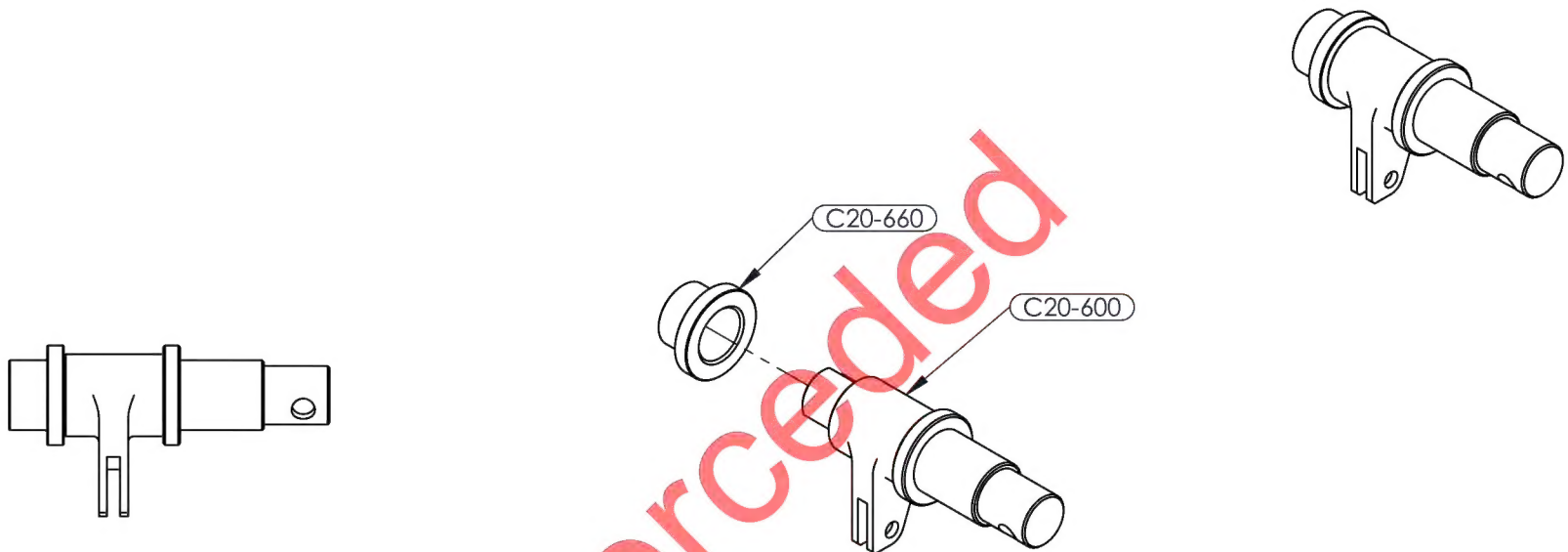


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	5/31/2013	CFS	
2	14-0119	CH'S TITLE BLOCK WAS RED BARN IS DART. CH'D B/O INFO WAS 1-1/8 X 1-1/8 X 3-1/2 IS Ø2-3/4 X 3-1/2. C20-600 ADDED MACHINE ENGRAVE NOTE. CH'D DIMENSIONS WAS 3.354 IS 3.35, WAS 2X R.063 IS 2X R.06. CH'D B/O INFORMATION WAS 1-1/8 X 1-1/8 X 3-1/2 IS Ø2-3/4 X 3-1/2. C20-660 ADDED BAG & LABEL NOTE.	8/11/2014	DJN	RW
3	15-0261	C20-600 CH'D DIM WAS Ø.19 IS Ø.191 +.005 -.000.	9/16/2015	DPD	JAG



NOTE:

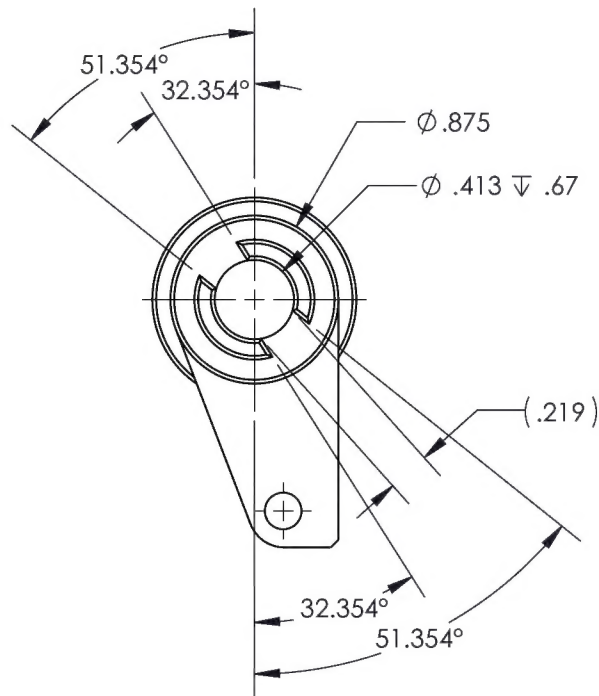
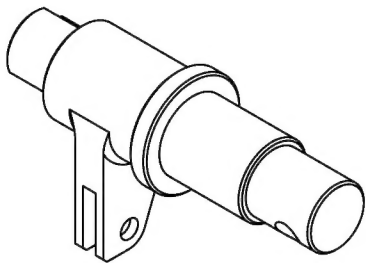
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE BELL CRANK ASSEMBLY	
DWG NO. C20-600A	REV 3
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH SEE NOTE 1	
SPEC	
USED ON MODEL	
SCALE 1:2	DATE 4/16/2003
SHEET 1 OF 3	

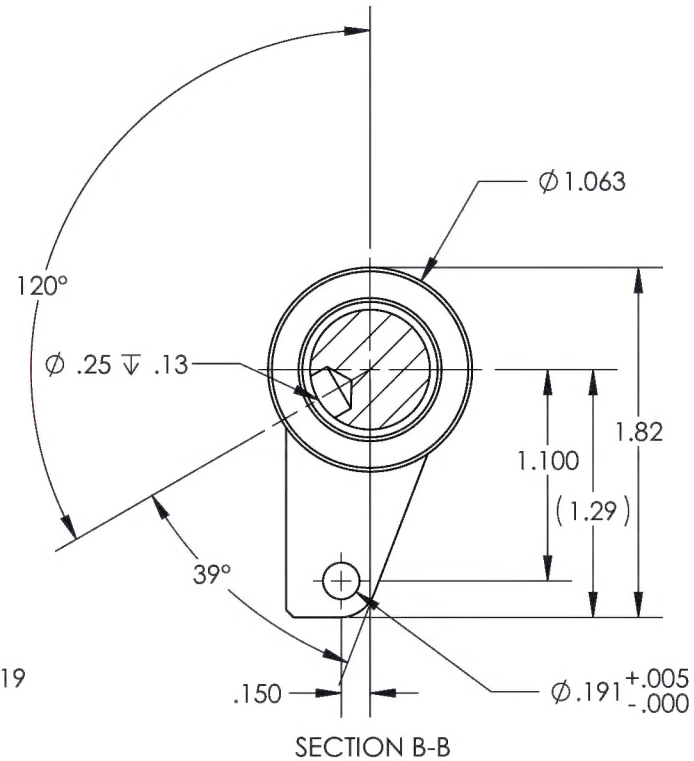
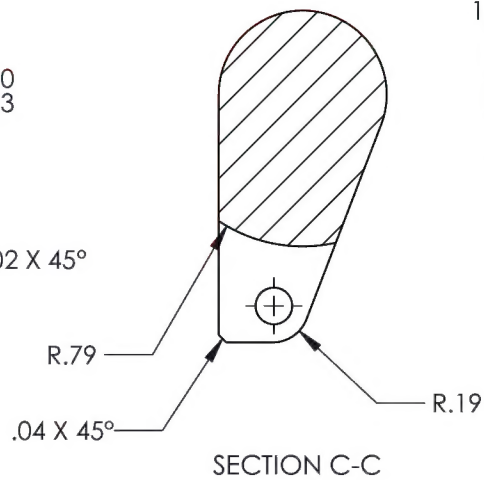
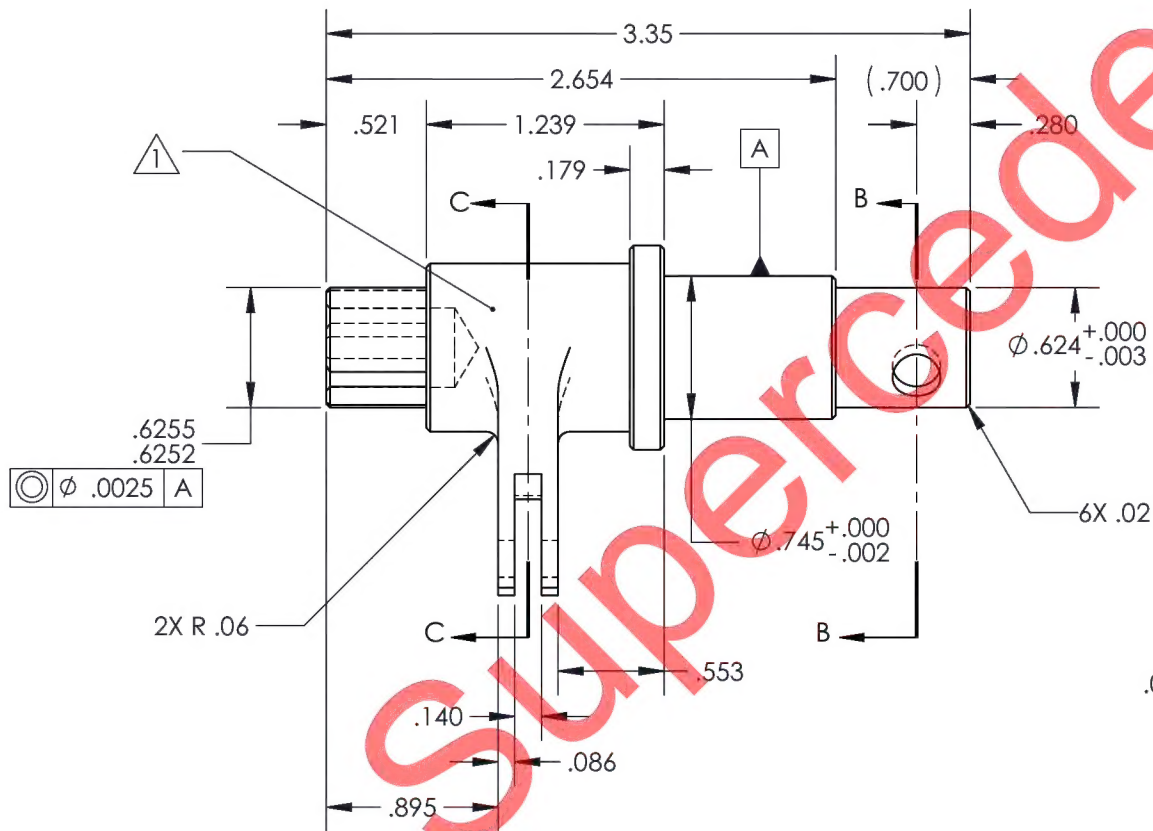
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C20-600	1	BELL CRANK	4140/4142		2
			C20-660	1	BELL CRANK INSERT	4140/4142		3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	14-0119	C20-600 ADDED MACHINE ENGRAVE NOTE. CH'D DIMENSIONS WAS 3.354 IS 3.35, WAS 2X R.063 IS 2X R.06. CH'D B/O INFORMATION WAS 1-1/8 X 1-1/8 X 3-1/2 IS Ø2-3/4 X 3-1/2.	8/11/2014	DJN	RW
3	15-0261	C20-600 CH'D DIM WAS Ø.19 IS Ø.191 +.005 -.000.	9/16/2015	DPD	JAG



HIDDEN LINES OMITTED FOR CLARITY



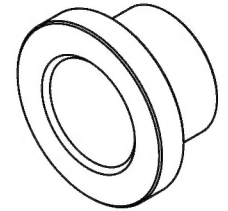
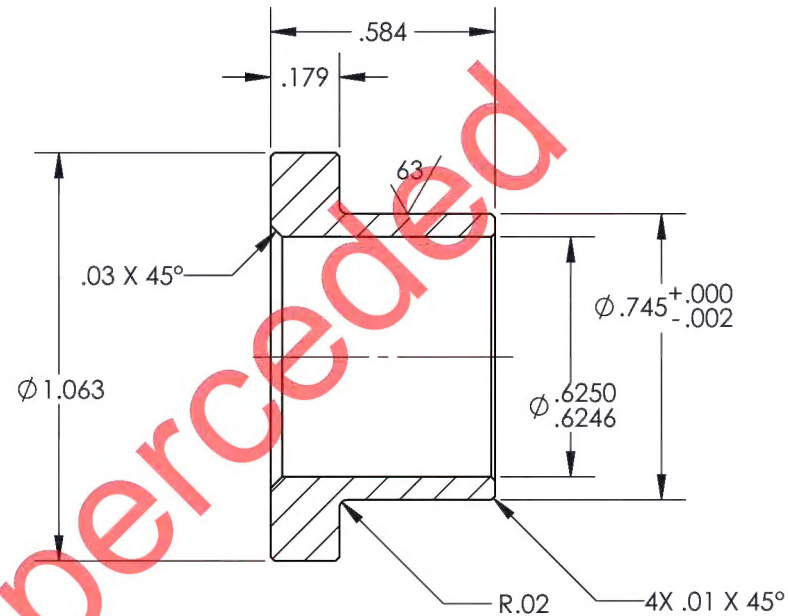
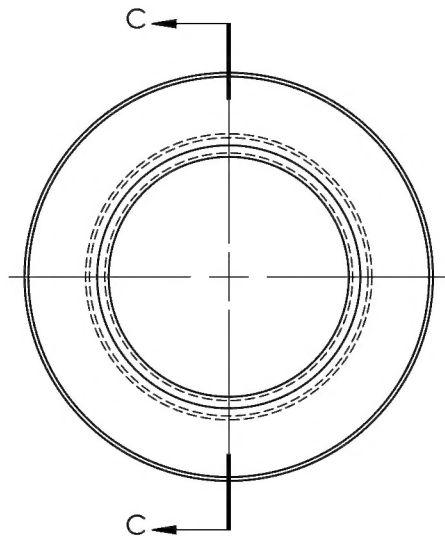
NOTE:
1 MACHINE ENGRAVE BATCH NUMBER.

DART AEROSPACE			
TITLE BELL CRANK ASSEMBLY			
DWG NO. C20-600A			REV 3
MAT'L 4140/4142		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED D. Well	
.XXX ± .005		HEAT TREAT HRC 40-44	
.XX ± .01		FINISH SEE SHEET 1	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:1	DATE 4/5/2007	SHEET 2 OF 3	

C20-600
BELL CRANK

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	14-0119	C20-660 ADDED BAG & LABEL NOTE.	8/11/2014	DJN	RW



SECTION C-C

NOTE:
BAG & LABEL WITH BATCH NUMBER.

Superceded

(C20-660)

BELL CRANK INSERT

DART AEROSPACE	
TITLE BELL CRANK ASSEMBLY	
DWG NO. C20-600A	REV 3
MAT'L 4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT HRC 40-44
.XX ± .01 ANGLES ± 5°	FINISH SEE SHEET 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 4/16/2003
SHEET 3 OF 3	